

SECTION 1: Identification of the substance/preparation and the company/undertaking

1.1 Product identifier

Product name : **E-Gum**

Product description : Monomer based on acrylic esters

Alternative names :

1.2 Relevant identified uses of the substance or mixture and uses advised against

Identified use : Monomer based on acrylic esters for manufacturing of 3D-printed flexible, non-medical E-Gums on models.

Uses advised against : Mixtures containing unreacted liquid monomer intended to come into contact with skin or nails.

Refer to Exposure Scenario Annex for further details.

1.3 Details of the supplier of the safety data sheet

Address/Phone no. : Vertex-Dental B.V.
PO Box 10
3700 AA Zeist The Netherlands
info@vertex-dental.com
www.vertex-dental.com

Emergency Phone No. : +31 88 616 04 40 (only available during office hours)

Local Contact Details : EnvisionTEC GmbH
Brüsseler Straße 51
D-45968 Gladbeck, Germany
Phone+499 (0)2043 98750
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SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

According to Regulation (EG) No. 1272/2008 [CLP].	Skin irrit. Cat.	Cat. 2	H315
	Skin sens.	Cat. 1	H317
	Eye irrit.	Cat. 1	H319

For full text of H phrases see section 16.

2.2. Label elements

Pictogram



Signal word : Warning

Hazard statements	H315	May cause skin irritation.
	H317	May cause an allergic skin reaction.
	H319	Causes serious eye irritation.

Precautionary statements	P280 P261 P264 P272 P273 P302+P352 P305+P351+P338 P333+P313 P362+P364 P501	Wear protective gloves/protective clothing/eye protection/face protection. Avoid breathing dust/fumes/gas/mist/vapours/spray. Wash hands and exposed skin thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Avoid release to the environment. IF ON SKIN: Wash with plenty of soap and water. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses if present and easy to do – continue rinsing. If skin irritation or a rash occurs: Get medical advice/attention. Take off contaminated clothing and wash it before reuse. Dispose of contents/container in accordance with local/regional/national/international regulation.
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2.3. Other hazards

Not classified as PBT or vPvB.

SECTION 3: Composition/information on ingredients

3.1. Substances

This product is a mixture.

3.2. Mixtures

Substances in the product which may present a health or environmental hazard, or which have been assigned occupational exposure limits, are detailed below.

According to Regulation (EG) Nr. 1272/2008 [CLP].

HAZARDOUS INGREDIENT(S)	% w/w	EG No.	Hazard Class and Category Code(s)	Hazard statement Code(s)
Methacrylic oligomer	< 50	Proprietary	Skin irrit. Cat 2 Eye irrit. Cat 2	H315 H319
Polypropylene Glycol	> 30	Proprietary	Aquatic chronic Cat 3	H412
Isobornyl Methacrylate	< 20	231-403-1	Aquatic chronic Cat 3	H412
Phosphine oxide	< 2,5	423-340-5	Skin sens. Cat 1 Aquatic chronic Cat 4	H317 H413

For full text of H phrases see section 16.

SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation	IF INHALED: Move into fresh air and keep at rest. Get medical attention if any discomfort continues.
Skin Contact	IF ON SKIN (or hair): Remove contaminated clothing immediately and wash skin with soap and water. Get medical attention promptly if irritation or other symptoms occur after washing.
Eye Contact	IF IN EYES: Continue to rinse for at least 15 minutes under running water with eyelids held open. Get medical attention.
Ingestion	Do not induce vomiting. Never induce vomiting or give anything by mouth if the victim is unconscious or having convulsions. Immediately rinse mouth and drink plenty of water. Keep person under observation. If person becomes uncomfortable get medical attention.

4.2. Most important symptoms and effects, both acute and delayed

The most important known symptoms and effects are described in the labelling (see section 2) and/or in section 11. Further important symptoms and effects are so far not known.

4.3. Indication of the immediate medical attention and special treatment needed

Note to physician.

Treatment Treat according to symptoms (decontamination, vital functions), no known specific antidote.

SECTION 5: Fire-fighting measures

5.1. Extinguishing media

Suitable Extinguishing Media Water spray, dry powder, CO₂.

Unsuitable Extinguishing Media Water jet.

5.2. Special hazards arising from the substance or mixture

Hazards during fire-fighting Harmful vapours.
Evolution of fumes/fog.

High temperatures may cause spontaneous polymerizing reaction generating heat/pressure. Closed containers may rupture or explode during a runaway polymerization. Use a water spray or fog to reduce temperature of containers.

5.3. Advice for fire-fighters

Protective equipment Wear a self-contained breathing apparatus and full protective clothing.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Use protective gloves, goggles and suitable protective clothing. In case of inadequate ventilation, use respiratory protection. Maximize ventilation after accidental release.

6.2. Environmental precautions

Contain contaminated water / firefighting water. Do not discharge into drains/surface waters/groundwater. Avoid release to the environment.

6.3. Methods and material for containment and cleaning up

Remove sources of ignition. Absorb with sand or other inert absorbent. Spillage may be stored as chemical waste in approved area.

6.4. Reference to other sections

See section 8, 13.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Keep away from heat, sparks and open flame. Use mechanical ventilation in case of handling which causes formation of vapours. Handle and open container with care. Wear full protective clothing for prolonged exposure and/or high concentrations. Take precautionary measures against static discharges.

7.2. Conditions for safe storage, including any incompatibilities

Protect from light, including direct sunrays. Container may be filled for only 90%. Keep containers tightly closed, separate from oxidizing agents. Store in original container in a dry, cool and well-ventilated place. Store at temperatures between 5°C and 30°C. Do not expose to temperatures above 60°C for more than 24 hours. High temperatures may cause spontaneous polymerization.

7.3. Specific end use(s)

None.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Substance	EG No.
Methacrylic oligomer (100%)	Proprietary

DNEL (100% component)	Oral	Inhalation	Dermal
Worker – Long Term – Systemic effects	¹	¹	¹

PNEC (100% component)	
Aquatic Compartment	Not applicable
Terrestrial Compartment	Not applicable

¹ Toxicity: DNEL not established.

Substance	EG No.
Polypropylene Glycol (100%)	Proprietary

DNEL (100% component)	Oral	Inhalation	Dermal
Worker – Long Term – Systemic effects	¹	¹	¹

PNEC (100% component)	
Aquatic Compartment	Not applicable
Terrestrial Compartment	Not applicable

¹ Toxicity: DNEL not established.

Substance	EG No.
Isobornyl Methacrylate (100%)	231-403-1

DNEL (100% component)	Oral	Inhalation	Dermal
Worker – Long Term – Systemic effects	¹	¹	¹

PNEC (100% component)	
Aquatic Compartment	Not applicable
Terrestrial Compartment	Not applicable

¹ Toxicity: DNEL not established.

Substance	EG No.
Phosphine oxide (100%)	423-340-5

DNEL (100% component)	Oral	Inhalation	Dermal
Worker – Long Term – Systemic effects	¹	21 mg/m ³	3,3 mg/kg

PNEC (100% component)	
Aquatic Compartment	Not applicable
Terrestrial Compartment	Not applicable

¹ Toxicity: DNEL not established.

8.2. Exposure controls

Appropriate engineering controls

Do not eat, drink or smoke at the work place. Provide adequate ventilation, including appropriate local extraction, to ensure that the defined occupational exposure limit is not exceeded.

Individual protection measures, such as personal protective equipment (PPE)

Eye/face protection	Wear eye/face protection. Wear approved chemical safety goggles where eyes exposure must be provided.
Skin protection	Wear suitable gloves. Butyl and nitrile rubber gloves offer short-term protection. Later surgical gloves offer little protection. Gloves should be stored correctly and changed regularly, especially if excessive exposure has occurred.
Respiratory protection	No need if adequate ventilation is provided. If engineering controls are insufficient or not present, wear suitable respiratory protective equipment.
Other	Keep working clothes separately. Take off contaminated clothing immediately. Wash soiled clothing before reuse. Keep away from food, drinks and animal feed. Wash hands thoroughly after handling.

Environmental exposure controls

Ensure effective control measures when working within the boundaries as specified in section 6.2 of each GES.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Appearance	Pink viscous liquid
Odour	Ester like
pH	Not applicable
Melting point	Not applicable
Boiling point	Not applicable
Flash point	Not applicable
Flammable limits (lower) (%v/v)	Not applicable
Vapour pressure	-
Solubility (Water)	Not soluble
Solubility	Good solubility with most organic solvents.
Auto ignition temperature	Not applicable
Explosive properties	Not applicable
Oxidising properties	Not applicable
Relative density	1.05-1.20 (water = 1)
Viscosity	1-2 Pa • s

9.2. Other information

None.

SECTION 10: Stability and reactivity

10.1. Reactivity

See part 10.2.

10.2. Chemical stability

Stable under normal temperature conditions. Stable if stored and handles as prescribed/indicated.

10.3. Possibility of hazardous reactions

Hazardous polymerization. May polymerize.

10.4. Conditions to avoid

Avoid heat, flames and other sources of ignition. Avoid contact with free radical initiators. Avoid contact with isocyanates and oxidizing agents. Avoid contact with vinyl polymerization initiators. Avoid exposure to high temperatures, direct sunlight or ultra violet (UV) radiation.

10.5. Incompatible materials

Avoid contact with radical forming initiators, peroxides, strong alkalies or reactive metals to prevent exothermic polymerization.

10.6. Hazardous Decomposition Product(s)

With regard to possible decomposition products refer to Section 5. Oxides of carbon.

SECTION 11: Toxicological information

11.1. Information on toxicological effects

Stable Acute toxicity:

Methacrylic oligomer (100%)

Skin irritation	Irritating
Eye irritation	Irritating
Skin sensitisation	Not applicable
Aspiration Hazard	Not applicable

Polypropylene Glycol (100%)

LD50 acute oral rat	> 2000 mg/kg
LD50 acute dermal rabbit	> 3000 mg/kg
Skin irritation (rabbit, 24 h, Draize)	Non-irritant
Eye irritation (rabbit, Draize)	Irritating
Aspiration Hazard	No aspiration hazard expected.
Reproductive toxicity (animal studies)	No suspicion of a toxic effect on reproduction.

Isobornyl Methacrylate (100%)

LD50 acute oral rat (conventional method)	3.100 - 6700 mg/kg
LD50 acute dermal rabbit	> 3000 mg/kg
Skin irritation (rabbit, OECD 404)	Slightly irritating
Eye irritation (rabbit, Draize)	Non-irritant
Skin sensitisation guinea pig (OESO 406)	Not sensitizing
Aspiration Hazard	No aspiration hazard expected.
Chronic toxicity (animal studies)	No known chronic effects.
Reproductive toxicity (animal studies)	No suspicion of a toxic effect on reproduction.
Experiences in humans	No sensitizing effect by skin contact.

Phosphine oxide (100%)

LD50 acute oral rat	> 2000 mg/kg
LD50 acute dermal rat	> 2000 mg/kg

Skin irritation (rabbit, 24 h, Draize)	Non-irritant
Eye irritation (rabbit, Draize)	Non-irritant
Skin sensitisation guinea pig (GPMT)	Sensitizing
Aspiration Hazard	Not relevant
Reproductive toxicity (animal studies)	NOAEL: > 1000 mg/kg/day, Oral, Rat.

SECTION 12: Ecological information

12.1. Toxicity

Methacrylic oligomer (100%)

No data available

Polypropylene Glycol (100%)

Aquatic invertebrates (mg/l)	EC50 (Daphnia magna) (OESO 202)	> 10
	EC50 (Daphnia magna) (OESO 202)	< 100

Isobornyl Methacrylate (100%)

Toxicity to fish (mg/l)	LC50 (96 h) (Danio rerio) (OECD 203)	1,79
Aquatic invertebrates (mg/l)	EC50 (48 h) (Daphnia magna) (OECD 202)	> 2,57
Aquatic plants (mg/l)	EC50 (72 h) (Pseudokirchneriella subcapitata) (OECD 201)	2,3

Phosphine oxide (100%)

Toxicity to fish (ug/l)	LC50 (96 h) (Brachydanio rerio) (OESO 203)	> 90
Aquatic invertebrates (ug/l)	EC50 (48 h) (Daphnia magna) (OECD 202)	> 1175
Aquatic plants (ug/l)	EC50 (72 h) (Desmodesmus subspicatus) (OECD 201)	> 260
Micro-organisms (mg/l)	EC50 (Activated sludge) (DEV L8)	> 100

12.2. Persistence and degradability

Methacrylic oligomer (100%)

No data available.

Polypropylene Glycol (100%)

Not easy biodegradable.

Isobornyl Methacrylate (100%)

Easy biodegradable. (by OECD criteria).

Elimination information:

70% DOC reduction (28 d) (OESO 310).

Phosphine oxide (100%)

Poorly biodegradable. Not readily biodegradable (by OECD criteria).

Elimination information: 1% Co2 BOD of the ThOD (29 d) (OECD 301 B) (activated sludge)

12.3. Bioaccumulative potential

Methacrylic oligomer (100%)

No data available.

Polypropylene Glycol (100%)

No data available.

Isobornyl Methacrylate (100%)

Accumulation in organisms is not to be expected.

Phosphine oxide (100%)

Does not significantly accumulate in organisms.

Bioaccumulative potential: BCF < 5, Cyprinus carpio (Common carp).

12.4. Mobility in soil

Methacrylic oligomer (100%)

No data available.

Polypropylene Glycol (100%)

No data available.

Isobornyl Methacrylate (100%)

No data available.

Phosphine oxide (100%)

Insoluble in water. Adsorption: Water - Log Koc: 3.85 @ 40°C.

12.5. Results of PBT and vPvB assessment

Methacrylic oligomer (100%)

PBT: no

vPvB: no

Polypropylene Glycol (100%)

PBT: no

vPvB: no

Isobornyl Methacrylate (100%)

PBT: no

vPvB: no

Phosphine oxide (100%)

PBT: no

vPvB: no

12.6. Other adverse effects

Methacrylic oligomer (100%)

Not applicable.

Polypropylene Glycol (100%)

Not applicable.

Isobornyl Methacrylate (100%)

Not applicable.

Phosphine oxide (100%)

Not applicable.

SECTION 13: Disposal consideration

13.1. Waste treatment methods

Do not discharge into drains/surface waters/groundwater. Dispose of in accordance with national, state and local regulations. Incinerate under approved controlled conditions, using incinerators for the disposal for organic chemicals. Decontaminate empty drums before recycling.

SECTION 14: Transport information

14.1. UN-Nummer

Not classified as a dangerous good under transport regulations.

14.2. UN Proper Shipping Name

Not applicable.

14.3. Transport hazard class(es)

Not applicable.

14.4. Packing group

Not applicable.

14.5. Environmental hazards

Toxic to aquatic life with long lasting effects.

14.6. Special precautions for user

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14.7. Transport in bulk according to Annex II of MARPOL73/78 and the IBC Code

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SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

If information other than the information in relation to safety, health and environmental regulations / legislation what is mentioned elsewhere in this Safety Data Sheet is required, please use the information listed in Section 1 to inquire whether that specific information is available. Related information about the separate components in the mixture can be accessed the same way.

15.2. Chemical Safety Assessment

A Chemical Safety Assessment has been carried out for the following individual components (100%): Phosphine oxide.

SECTION 16: Other information

This Safety Data Sheet was prepared in accordance with EC Regulation (EC) No. 453/2010.

The information provided in this Material Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of publication. The information given is designed only as guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process unless specified in the text.

Legend

Note: Not all of the following are necessarily contained in this Safety Data Sheet:

IOELV	Indicative Occupational Exposure Limit Value.
WEL	Workplace Exposure Limit.
Bmgv	Biological Monitoring Guidance Value
Sen.	Capable of causing respiratory sensitization.
Sk	Can be absorbed through skin.
Carc	Capable of causing cancer and/or heritable genetic damage.
CHAN	Chemical Hazard Alert Notice.
COM	The company aims to control exposure in its workplace to this limit.
LTEL	Long Term Exposure Limit.
STEL	Short Term Exposure Limit.
TWA	Time Weighted Average.
STOT SE	Specific Target Organ Toxicity – Single Exposure.
Repr.	Reproductive toxicity.
Aquatic acute / chronic	Hazardous to the aquatic environment.

Full text of H/P phrases

H315	Causes skin irritation.
H319	Causes serious eye irritation.
H412	Harmful to aquatic life with long lasting effects.
H413	May cause long lasting harmful effects to aquatic life.
P261	Avoid breathing dust/fumes/gas/mist/vapours/spray.
P264	Wash hands and exposed skin thoroughly after handling.
P272	Contaminated work clothing should not be allowed out of the workplace.
P273	Avoid release to the environment.
P280	Wear protective gloves/protective clothing/eye protection/face protection.
P302 + P352	IF ON SKIN: Wash with plenty of soap and water.
P305 + P351 + P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses if present and easy to do – continue rinsing.
P333 + P313	If skin irritation or rash occurs: Get medical advice/attention.
P362 + P364	Take off contaminated clothing and wash it before reuse.
P501	Dispose of contents/container in accordance with local/regional/national/international regulation.

This is the end of SDS ID: SEGUM201701UK

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